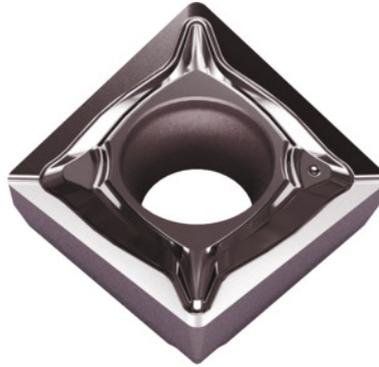


Garant

Indexable insert for turning ZCMX 10T302, for "4 in 1" turning and boring tools, Grade: HBZ310

**Order data**

Order number	268429 HBZ310
GTIN	4062406273033
Item class	21K

Technical description

Cutting conditions	continuous
Corner radius	0.2 mm
Number of changes/inserts	2
Grade	HBZ310
ISO code indexable insert	ZCMX 10T302
Cutting speed v_c main application	200 - 600 m/min
Cutting depth a_p	0.2 - 4 mm
Main application	N
Tool material	Carbide
Coating	PVD
Feed rate f when drilling	0.03 - 0.3 mm

Feed rate f when turning	0.05 - 0.4 mm
suitable for tool dia. D_c	20 mm
Type of product	Indexable insert for turning